4000 SERIES

AUTO-AIR COLORS

custom automotive paints

candy2O™

4650 Blood Red

4651 Sunset Magenta

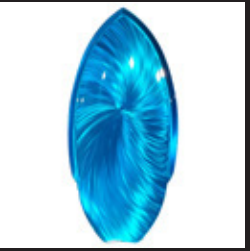
4652 Tequila Yellow

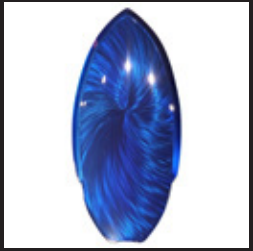
4653 Lemon Yellow

4654 Grabber Orange

4655 Marine Blue

4656 Midnight Blue


4657 Caribe


4658 Ultra Violet

4659 Deep Purple

4660Poison Green

4661 Emerald Green

4662 Dirt Track Brown

4663 Red Oxide

4664 Black

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TRUE CANDY PERFORMANCE

Brilliant transparent colors for custom refinishing and airbrushing. Candy20 combine advanced water-soluble, urethane resin technology with crystal-clear dyes to create truly exceptional candy colors.

candy20 are concentrate. Add 10% per volume (9:1 mix ratio) 4030 Intercoat for spray performance. Optional lowering of viscosity is achieved by reducing with either 4012 High Performance or 4020 Automotive Reducer.

candy20 are intense. 4 – 6 medium wet coats are recommended for full color saturation. Allow each coat to air dry tack free prior; approximately 10 minutes flash time in between coats when painting in non-humid, temperate conditions.

candy20 are made for the graphic arts with excellent adhesion so they will not lift or peel when taped on. Apply 4030 Intercoat direct over air-dried candy20 to prevent bleeding when applying other colors and marking when taping.

candy20 work with a wide variety of spray-gun and airbrushes. The following specs are recommended as a starting point. As always, achieving a finely atomized spray pattern is the goal. Reduce and adjust settings & psi to achieve a spray pattern that is smooth and free of large, color droplets or a "grainy" over-spray look.

spray-gun: 1.2 – 1.3mm tip, 25 – 35 psi
mini-gun: 0.8 – 1.0mm, 25 – 35 psi
airbrush: 0.5mm - mixing with 4030 generally enough, smaller tip-sizes reduce with 4012 High performance or 4020 Automotive Reducer as needed to achieve optimum atomization