Technical Data Sheet

7040 Adhesion Promoter

Water-Based
Low VOC (30.43 g/L Reg.)
Aliphatic Acrylic-Urethane
For Spray Application

Made in U.S.A.

Spray direct to surface of difficult-to-paint substrates such as plastic, rubber, glass, fiberglass, 3D Print Composite Material and more.

Compatible with all Createx Colors paints and most other water-based paints.

SET-UP

1. Activate by adding 4016 Cross-Linker 2% per volume to 7040 Adhesion Promoter.
2. Stir thoroughly for 1-minute.
3. Thin with 4012 Reducer 2% - 10% per volume.
4. Stir thoroughly again for 1 minute then allow for 10 minutes acclimation before use.

APPLICATION

Dry times are based on 70° F. at 50% humidity, adjust for colder or more humid conditions.

- Spray-Gun 1.2mm – 1.4mm ~ 20 - 22 psi inlet
- Mini-Gun – 1.2mm 20 – 22 psi
- Apply in light, non-wetted coats to a surface that is clean and ready for paint.

1. Apply first coat as a light, tack-coat direct to surface
2. Allow 10 – 15 minutes dry time before 2nd coat.
3. Apply 2nd coat as tack-coat. 2nd coat can have more material compared to initial coat, but not wetter.
4. Allow 30 minutes dry time before applying Createx paint such as Scenix Mural & Them Paint, Wicked Colors or Createx Illustration Colors.

➢ Avoid applying as dry-spray which does not adhere well to surface. Applying 7040 through too small a tip-size or too high a psi setting will over-atomize it, resulting in semi-cured 7040 being applied to surface and possible adhesion failure.

Clean Up

Use soap & water to clean spray gun after applying 7040. For dried resin, soak metallic parts with 4008 Restorer to loosen up, then final clean with soap & water.

Health & Safety

Use in a well-ventilated area. Avoid contact with eyes. Wash hands thoroughly with soap and warm water after use. Do not ingest.
When spraying or sanding, use a properly-fitting NIOSH approved respirator per the manufacturer's instructions.
Skin contact: Thoroughly wash with soap and warm water before Scenix dries. Wearing gloves is recommended.
Eye contact: Rinse with clean water for 15 minutes. Seek medical attention.
Inhalation: Use in well ventilated areas and wear a NIOSH approved respirator.
Refer to Scenix SDS for additional information.
⚠ WARNING: Cancer & Reproductive Harm - www.P65Warnings.ca.gov

Warranty

This product will perform as claimed if directions are followed. Warranty is limited to replacement or refund value of product. No other warranty is expressed or implied.

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