



Technical Data Sheet



Made in U.S.A.

7040 Adhesion Promoter

Water-Based

Low VOC (30.43 g/L Reg.)

Aliphatic Acrylic-Urethane

For Spray Application

Spray direct to surface of difficult-to-paint substrates such as plastic, rubber, glass, fiberglass, 3D Print Composite Material and more.

Compatible with all Createx Colors paints and most other water-based paints.

SET-UP

1. Activate by adding 4016 Cross-Linker 2% per volume to 7040 Adhesion Promoter.
2. Stir thoroughly for 1-minute.
3. Thin with 4012 Reducer 2% - 10% per volume.
4. Stir thoroughly again for 1 minute then allow for 10 minutes acclimation before use.

APPLICATION

Dry times are based on 70° F. at 50% humidity, adjust for colder or more humid conditions.

- Spray-Gun 1.2mm – 1.4mm ~ 20 - 22 psi inlet
 - Mini-Gun – 1.2mm 20 – 22 psi
 - Apply in light, non-wetted coats to a surface that is clean and ready for paint.
1. Apply first coat as a light, tack-coat direct to surface
 2. Allow 10 – 15 minutes dry time before 2nd coat.
 3. Apply 2nd coat as tack-coat. 2nd coat can have more material compared to initial coat, but not wetter.
 4. Allow 30 minutes dry time before applying Createx paint such as Scenix Mural & Them Paint, Wicked Colors or Createx Illustration Colors.
- Avoid applying as dry-spray which does not adhere well to surface. Applying 7040 through too small a tip-size or too high a psi setting will over-atomize it, resulting in semi-cured 7040 being applied to surface and possible adhesion failure.

Clean Up

Use soap & water to clean spray gun after applying 7040. For dried resin, soak metallic parts with 4008 Restorer to loosen up, then final clean with soap & water.

Health & Safety

Use in a well-ventilated area. Avoid contact with eyes. Wash hands thoroughly with soap and warm water after use. Do not ingest.

When spraying or sanding, use a properly-fitting NIOSH approved respirator per the manufacturer's instructions.

Skin contact: Thoroughly wash with soap and warm water before Scenix dries. Wearing gloves is recommended.

Eye contact: Rinse with clean water for 15 minutes.

Seek medical attention.

Inhalation: Use in well ventilated areas and wear a NIOSH approved respirator.

Refer to Scenix SDS for additional information.

⚠ WARNING: Cancer & Reproductive Harm - www.P65Warnings.ca.gov

Warranty

This product will perform as claimed if directions are followed. Warranty is limited to replacement or refund value of product. No other warranty is expressed or implied.

Manufactured by:



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Available from:

Dixie Art Airbrush

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